

Other embodiments include using both UV and electron beam cures.

Still other embodiments are in the following claims.

WHAT IS CLAIMED IS:

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1. A method of forming an integrated circuit, including
 - 5 forming a dielectric film comprising,
 - providing a substrate,
 - providing a CDO film on the substrate, and
 - treating the CDO film with an electron beam.
 - 10 2. The method of claim 1 wherein the energy of the electrons in the electron beam is about 3 keV or greater.
 - 15 3. The method of claim 1 wherein the energy of the electrons in the electron beam is about 8 keV or greater.
 4. The method of claim 1 wherein the energy of the electrons in the electron beam is determined such that the predicted Kanaya-Okayama range of the electrons exceeds the thickness of the CDO film.
 - 20 5. The method of claim 1 comprising,
 - preparing the CDO film on the substrate by using chemical vapor deposition.
 6. The method of claim 1 wherein the dielectric film is an interlevel dielectric film comprising,
 - preparing a damascene structure in the CDO film.

7. The method of claim 6 comprising,
filling the damascene structure with a metal.
8. The method claim 7 comprising,
removing excess metal by using chemical, mechanical
polishing (CMP).
- 5 9. The method of claim 8 wherein the metal is copper.
- 10 10. An integrated circuit, including a dielectric film
comprising a CDO film having a modulus of about 20 GPa
or greater.
- 10 11. The integrated circuit of claim 10 wherein the CDO
film has a dielectric constant of about 2 to about 4.
- 12 12. The integrated circuit of claim 10 wherein the CDO
film has a dielectric constant less than about 3.
- 15 13. The integrated circuit of claim 10 wherein the CDO
film has a density less than about 2 g/cm³.
- 14 14. The integrated circuit of claim 10 wherein the CDO
film has a density of about 1.3 g/cm³ to about 1.4
g/cm³.
- 20 15. The integrated circuit of claim 11 wherein the
dielectric film is an interlevel dielectric film.
- 16 16. The integrated circuit of claim 10 wherein the film
has a modulus of about 20 GPa to about 25 GPa.
- 17 17. The integrated circuit of claim 16 wherein the
dielectric constant is about 2 to about 4.

18. The integrated circuit of claim 17 wherein the dielectric film is an interlevel dielectric film.

19. An integrated circuit, including a dielectric film comprising a CDO film having a hardness of about 2.8 GPa or greater.

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20. The integrated circuit of claim 19 wherein the CDO film has a dielectric constant of about 2 to about 4.

21. The integrated circuit of claim 20 wherein the dielectric film is an interlevel dielectric film.

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22. The integrated circuit of claim 19 wherein the film has a hardness of about 2.8 GPa to about 3.5 GPa.

23. The integrated circuit of claim 22 wherein the CDO film has a dielectric constant of about 2 to about 4.

24. The integrated circuit of claim 23 wherein the dielectric film is an interlevel dielectric film.

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25. An integrated circuit, including a dielectric film comprising a CDO film having a hardness of about 2.8 GPa or greater and a modulus of about 20 GPa or greater.

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26. The integrated circuit of claim 25 wherein the CDO film has a hardness of about 2.8 GPa to about 3.5 GPa and a modulus of about 20 GPa to about 25 GPa.

27. The integrated circuit of claim 26 wherein the CDO film has a dielectric constant of about 2 to about 4.

28. The integrated circuit of claim 27 wherein the dielectric film is an interlevel dielectric film.